

## Takeda ISO14001-45001

Status: February 25, 2022

	Country	City	ISO 14001 Environmental Management System	ISO 50001 Energy Management System	ISO 45001 Occupational Health & Safety Management System
1	Austria	Linz	X		X
2	Austria	Orth an der Donau	X		X
3	Austria	Vienna	X		X
4	Belgium	Lessines	X		X
5	Brazil	Jaguariuna	X		
6	China	Tianjin	X		
7	Germany	Oranienburg	X		X
8	Germany	Singen	X		
9	India	Vashi, Navi Mumbai	X		X
10	Ireland	Grange Castle		X	
11	Italy	Pisa	X		X
12	Italy	Rieti	X		X
13	Japan	Hikari	X		X
14	Japan	Osaka	X		
15	Japan	Nihon (Osaka)	X		
16	Japan	Nihon (Narita)	X		
17	Singapore	Singapore	X		X
18	Switzerland	Neuchatel	X		X
19	United States	Los Angeles, CA	X		X
20	United States	Round Lake, IL	X		X
21	United States	Social Circle, GA	X		X
22	United States	Thousand Oaks, CA	X		X
23	United States	Lexington, MA (MA Bio Ops)	X		X