



# Takeda Osaka Plant · Osaka Research Center

- By Train  
From Hankyu Juso station 5 min on foot along the red arrows on this map.
- By Taxi  
Either from Umeda, Osaka or Shin-Osaka station, please take Juso By-pass and Takeda Exit. Then visit an entrance security and ask where to go further.  
From Osaka International Airport, please turn right at the kashima intersection, then visit our 8th gate.



## Takeda Osaka Plant · Osaka Research Center

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